

updated  
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### Lilja special straight tapers

Desig.		Blank length	Blank dia.
taper 1	1.350" for 5" then st. taper to 1" at 34"	34	1.5
taper 2	1.350" for 5" then st. taper to .900" at 36"	36	1.5
taper 3	1.200 for 5" then st. taper to .955" at 28" (.010" per inch)	28	1.25
taper 4	1.250" for 9" then st. taper to .950 at 30"	30	1.25
taper 5	1.490" for 5" then straight taper to 1.040" at 35" (HV taper)	35	1.5
taper 6	1.060" for 3" then st. taper to .632@ 28" (.700" at 24", .017"/")	28	1.25
taper 7	1.350" HV, 1.350" for 5" then st. taper to 1.000" at 28"	28	1.5
taper 8	1.740" for 7" then st. taper to 1.700" at 29"	29	1.75
taper 9	1.450" for 5" then st. taper to 1.250" at 32" (1.243" at 33")	33	1.5
taper 10	1.150" HV (1.150" for 5" then st. taper to .800" at 28")	28	1.25
taper 11	1.300" for 6" then straight taper to .970" at 28" (HV taper)	28	1.3
taper 12	1.300" for 6" then straight taper to .940" at 30"	30	1.3
taper 13	1.100" for 4" then st. taper to .925" at 28"	28	1.25
taper 14	1.250" for 5" then st. taper to 1" at 30"	30	1.25
taper 15	1.200" for 2.5" then st. taper to .900" at 30" (see taper 36) copy of Winchester Highwall	30	1.25
taper 16	1.350" for 5" then st. taper to .890" at 33" (.016" per inch)	33	1.35
taper 17	.985" for 4.5" then st. taper to .940" at 28"	28	1
taper 18	1.200" for 4" then st. taper to .800" at 26" (.767" at 28") see taper 81	28	1.25
taper 19	1.250" for 5" then st. taper to .950" at 28" (.925" at 30")	30	1.25
taper 20	1.050" for 3" then st. taper to .825" at 27" (.815" at 28")	28	1.25
taper 21	1.450" for 6" then st. taper to 1.030" at 33" (HV taper)	33	1.5
taper 22	1.250" for 5" then st. taper to 1.000" at 26" (.975" at 28")	28	1.25
taper 23	1.250" for 5" then st. taper to .925" at 30" (see taper 19)	30	1.25
taper 24	1.250" for 5" then st. taper to .825" at 30"	30	1.25
taper 25	1.250" for 6" then st. taper to .970" at 33" (.010" per Inch)	34	1.25
taper 26	1.050" for 3" then st. taper to .700" at 28" (this is a Sako taper too)	28	1.25
taper 27	1.300" for 4" then st. taper to .850" at 26" .810" at 28"	28	1.3
taper 28	1.365" for 4" then st. taper to .900" at 26.858" at 28"	28	1.5
taper 29	1.300" for 6" then st. taper to 1.080" at 28" , .1.050" at 31"	31	1.3
taper 30	1.350" for 5" then st. taper to .950" at 30"	31	1.35
taper 31	1.350" for 5.5" then st. taper to .850" at 30"	31	1.35
taper 32	1.375" for 3" then st. taper to 1.000" at 32"	33	1.375
taper 33	1.250" for 6" then st. taper to 1.046" at 28"	28	1.25
taper 34	1.250" for 5" then st. taper to .885" at 32"	32	1.25
taper 35	1.350" for 4" then st. taper to 1.062" at 31" (1.051" at 32")	32	1.5
taper 36	1.200" for 3" then st. taper to .900" at 30" (see taper 15)	30	1.25
taper 37	1.375" for 3" then st. taper to 1.1 at 30"	30	1.5
taper 38	1.300" for 5" then HV taper to .865" at 34"	34	1.5
taper 39	1.250" for 6" then st. taper to .970" at 33"	33	1.25
taper 40	1.375" for 5" then HV taper to 1.000" at 31"	31	1.375
taper 41	1.500" for 5" then st. taper to 1.150" at 29" (HV taper)	29	1.5
taper 42	1.250" for 5" then st. taper to 1.125" at 32"	32	1.25
taper 43	1.250" for 10" then st. taper to 1.000" at 32"	32	1.25
taper 44	1.750" for 10" then st. taper to 1.5" at 36"	37	1.75

taper 45	1.230" for 7" then st. taper to .925" at 30"	30	1.25
taper 46	1.250" for 4" then st. taper to .750" at 32"	32	1.25
taper 47	1.350" for 6" then st. taper to 1.00" at 30"	31	1.5
taper 48	1.250" for 4" then st. taper to .785" at 30"	30	1.25
taper 49	1.250" for 5" then st. taper to .850" at 32"	32	1.25
taper 50	1.450" for 9" then st. taper to 1.250" at 30" (.0095" per inch)	31	1.5
taper 51	1.250" for 5" then st. taper to .920" at 24" (.017"/inch .852" at 28") (similar to taper 90)	28	1.25
taper 52	1.250" for 5" then st. taper to .900" at 30" (.014" per inch)	30	1.25
taper 53	1.365" for 4" then st. taper to .950" at 28"	28	1.5
taper 54	1.250" for 5" then st. taper to 1.100" at 28"	28	1.25
taper 55	1.600" for 6" then st. taper to 1.375" at 33" (.008" per inch)	33	1.75
taper 56	1.250" for 4" then st. taper to .825" at 27" (.807" at 28")	28	1.25
taper 57	1.5" for 5" then st. taper to 1.250" at 28"	28	1.5
taper 58	1.200" for 8" then st. taper to .650" at 28"	28	1.25
taper 59	1.490" for 5" then st. taper to .900" at 31"	31	1.5
taper 60	1.475" for 4" then st. taper to .858" at 28"	28	1.5
taper 61	1.250" for 5" then st. taper to 1" at 35"	35	1.25
taper 62	1.200" for 2.5" then st. taper to .875" at 30" (.864" at 31", .011" per inch taper)	31	1.25
taper 63	1.400" for 5" then st. taper to 1.100" at 34"	34	1.5
taper 64	1.250" for 4" then st. taper to .875" at 30"	30	1.25
taper 65	1.375" for 7" then st. taper to .865" at 31" (.950" at 27")	31	1.5
taper 66	1.350" for 5" then st. taper to .925" at 30"	30	1.5
taper 67	1.250" for 3.5" then st. taper to 1.000" at 28"	28	1.25
taper 68	1.490" for 6" then st. taper to 1.150" at 33"	33	1.5
taper 69	1.450" for 11" then st. taper to 1.350" at 33" (.0045" per inch)	34	1.5
taper 70	1.240" for 6" then st. taper to .950" at 30"	30	1.25
taper 71	1.250" for 3" then st. taper to .900" at 26" (.015" per inch)	28	1.25
taper 72	1.210" for 4" then st. taper to .872" at 28" (Giles 7)	28	1.25
taper 73	1.270" for 2.5" then st. taper to 1.052" at 31" (.0076"/inch)	31	1.5
taper 74	1.450" for 5.25" then st. taper to 1.250" at 28"	28	1.5
taper 75	1.450" for 5" then st. taper to 1.250" at 31" (.0077"/inch)	31	1.5
taper 76	1.085" for 3" then st. taper to .950" at 37"	37	1.25
taper 77	1.100" for 3" then drop to 1.000" (w/ R. in corner) then st. taper to .730" at 30"	30	1.25
taper 78	1.450" for 20" then st. taper to 1.350" at 39"	39	1.5
taper 79	1.050" for 2.5" then st. taper to .900" at 30" (Win Highwall, see taper 15)	30	1.25
taper 80	1.250" for 4" then st. taper to .650" at 28" (.750" at 24")	28	1.25
taper 81	1.200" for 4" then st. taper to .727" at 30" (.018"/inch) also taper 18	30	1.25
taper 82	1.200" for 3" then st. taper to 1.000" at 27" (.992" at 28" - .008"/inch) also same as Savage M. 12	28	1.25
taper 83	1.250" for 3" then st. taper to .700" at 24" (.595" at 28" - .026"/inch)	28	1.25
taper 84	1.490" for 5" then st. taper to 1.400" at 32"	32	1.5
taper 85	1.125" for 4" then st. taper to .853" at 28" (.875" at 26")	28	1.25
taper 86	1.150" for 2.5" then st. taper to .750" at 28"	28	1.25
taper 87	1.150" for 3" then st. taper to .845" at 27"	28	1.25
taper 88	1.200 for 3" then st. taper to .889" at 31" (.011"/inch) same as taper 36 but 31" long blank	31	1.25
taper 89	1.450" for 12" then st. taper to 1.345" at 33" (.005"/inch taper)	33	1.5
taper 90	1.250" for 5" then st. taper to .875" at 27" (.858" at 28")	28	1.25

	(similar to taper 51)		
taper 91	1.125" for 4" then st. taper to .750" at 26" (.716" at 28") Cooper M. 22	28	1.25
taper 92	1.165" for 7" then st. taper to .900" at 30"	30	1.25
taper 93	1.350" for 6" then st. taper to 1.100" at 42" (1.093" at 43")	43	1.5
taper 94	1.250" for 7" then st. taper to .950" at 27" (.935" at 28")	28	1.25
taper 95	1.450" for 6" then st. taper to 1.000" at 36"	36	1.5
taper 96	1.250" for 7" then st. taper to .850" at 34"	34	1.25
taper 97	1.100" for 3" then st. taper to .750" at 30"	30	1.25
taper 98	1.450" for 5" then st. taper to 1.125" at 27" (1.110" at 28")	28	1.5
taper 99	1.200" for 3" then st. taper to .792" at 28" (.920" at 20")	28	1.25
taper 100	1.350" for 5" then st. taper to 1.250" at 30"	30	1.5
taper 101	1.350" for 10" then st. taper to 1.000" at 32"	32	1.5
taper 102	1.200" for 4" then st. taper to .725" at 34"	34	1.25
taper 103	1.250" for 6.5" then st. taper to .900" at 28"	28	1.25
taper 104	1.250" for 2.5" then st. taper to 1.100" at 30"	30	1.25
taper 105	1.350" for 5" then st. taper to 1.120" at 32"	32	1.5

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